



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### · 1.1 Product identifier

· Trade name: **Lotpaste SP3000D Bi57Sn42Ag1**

#### · 1.2 Relevant identified uses of the substance or mixture and uses advised against

· Technical function soldering

· Application of the substance / the mixture Brazing alloy

#### · 1.3 Details of the supplier of the safety data sheet

##### · Manufacturer/Supplier:

Stannol GmbH & Co. KG  
Haberstrasse 24  
D-42551 Velbert

+49 (0) 2051 3120 332  
sdb@stannol.de

· Further information obtainable from: Product Safety Department

#### · 1.4 Emergency telephone number:

8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

National Poisons Information Service  
+44 121 507 4123

Members of the public seeking specific information on poisons should contact:  
In England and Wales: NHS 111 - dial 111  
In Scotland: NHS 24 - dial 111

### SECTION 2: Hazards identification

#### · 2.1 Classification of the substance or mixture

##### · Classification according to Regulation (EC) No 1272/2008

Skin Irrit. 2 H315 Causes skin irritation.  
Eye Irrit. 2 H319 Causes serious eye irritation.  
Skin Sens. 1 H317 May cause an allergic skin reaction.  
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

#### · 2.2 Label elements

##### · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

##### · Hazard pictograms



GHS07

· Signal word Warning

##### · Hazard-determining components of labelling:

Rosin  
maleic acid

##### · Hazard statements

H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.

##### · Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P273 Avoid release to the environment.  
P280 Wear protective gloves / eye protection.



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

**Trade name: Lotpaste SP3000D Bi57Sn42Ag1**

(Contd. of page 1)

- P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+P313 If skin irritation occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**2.3 Other hazards****Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients****3.2 Mixtures**

- **Description:** Mixture of substances listed below with nonhazardous additions.

**Dangerous components:**

CAS: 8050-09-7	Rosin	2 - 9%
EINECS: 232-475-7	Skin Sens. 1, H317	
CAS: 98-55-5	alpha-Terpineol	2 - 9%
EINECS: 202-680-6	Skin Irrit. 2, H315; Eye Irrit. 2, H319	
CAS: 27458-92-0	isotridecan-1-ol	≤ 2.5%
EINECS: 248-469-2	Skin Irrit. 2, H315	
CAS: 61788-95-2	Amine, (hydrierte Talg-alkyl)dimethyl-	≤ 2.5%
EINECS: 263-022-1	Skin Corr. 1B, H314; Eye Dam. 1, H318 Aquatic Acute 1, H400; Aquatic Chronic 1, H410	
CAS: 7440-22-4	Silver (Powder <0.0001mm)	≤ 1%
EINECS: 231-131-3	Aquatic Acute 1, H400 (M=1000); Aquatic Chronic 1, H410 (M=100)	
CAS: 64-18-6	formic acid	≤ 1%
EINECS: 200-579-1	Acute Tox. 3, H331 Skin Corr. 1B, H314; Eye Dam. 1, H318 Acute Tox. 4, H302	
CAS: 110-16-7	maleic acid	≤ 1%
EINECS: 203-742-5	Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335	

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures****4.1 Description of first aid measures****After inhalation:**

- Supply fresh air and to be sure call for a doctor.
- In case of unconsciousness place patient stably in side position for transportation.

**After skin contact:** Immediately wash with water and soap and rinse thoroughly.**After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.**After swallowing:** If symptoms persist consult doctor.**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.**4.3 Indication of any immediate medical attention and special treatment needed**

- No further relevant information available.

**SECTION 5: Firefighting measures****5.1 Extinguishing media****Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.**5.2 Special hazards arising from the substance or mixture** No further relevant information available.

(Contd. on page 3)

GB



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

**Trade name: Lotpaste SP3000D Bi57Sn42Ag1**

(Contd. of page 2)

- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

### SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**  
Ensure adequate ventilation  
Wear protective clothing.
- **6.2 Environmental precautions:**  
Do not allow product to reach sewage system or any water course.  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep container tightly sealed.
- **Storage class:** 10
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Additional information about design of technical facilities:** No further data; see item 7.
- **Ingredients with limit values that require monitoring at the workplace:**  
**CAS: 8050-09-7 Rosin**  
WEL (Great Britain) Short-term value: 0.15 mg/m<sup>3</sup>  
Long-term value: 0.05 mg/m<sup>3</sup>  
Sen
- **CAS: 7440-22-4 Silver (Powder <0.0001mm)**  
WEL (Great Britain) Long-term value: 0.1 mg/m<sup>3</sup>  
IOELV (EU) Long-term value: 0.1 mg/m<sup>3</sup>
- **CAS: 64-18-6 formic acid**  
WEL (Great Britain) Long-term value: 9.6 mg/m<sup>3</sup>, 5 ppm  
IOELV (EU) Long-term value: 9 mg/m<sup>3</sup>, 5 ppm
- **Additional information:** The lists valid during the making were used as basis.

(Contd. on page 4)  
GB



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

**Trade name: Lotpaste SP3000D Bi57Sn42Ag1**

(Contd. of page 3)

- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.
- **Respiratory protection:**  
Not necessary if room is well-ventilated.  
Use suitable respiratory protective device in case of insufficient ventilation.  
Filter A/P2
- **Protection of hands:**



Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

**Penetration time of glove material**

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Safety glasses

### SECTION 9: Physical and chemical properties

**9.1 Information on basic physical and chemical properties****General Information****Appearance:**

- |                           |                 |
|---------------------------|-----------------|
| · <b>Form:</b>            | Pasty           |
| · <b>Colour:</b>          | Grey            |
| · <b>Odour:</b>           | Mild            |
| · <b>Odour threshold:</b> | Not determined. |
| · <b>pH-value:</b>        | Not determined. |

**Change in condition**

- |   |               |
|---|---------------|
| · <b>Melting point/freezing point:</b>            | Undetermined. |
| · <b>Initial boiling point and boiling range:</b> | > 100 °C      |

- |                       |          |
|-----------------------|----------|
| · <b>Flash point:</b> | > 100 °C |
|-----------------------|----------|

- |                                     |                 |
|-------------------------------------|-----------------|
| · <b>Flammability (solid, gas):</b> | Not applicable. |
|-------------------------------------|-----------------|

- |                                     |                 |
|-------------------------------------|-----------------|
| · <b>Decomposition temperature:</b> | Not determined. |
|-------------------------------------|-----------------|

- |                                     |                              |
|-------------------------------------|------------------------------|
| · <b>Auto-ignition temperature:</b> | Product is not selfigniting. |
|-------------------------------------|------------------------------|

- |                                |   |
|--------------------------------|---|
| · <b>Explosive properties:</b> | Product does not present an explosion hazard. |
|--------------------------------|---|

(Contd. on page 5)

GB



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

Trade name: Lotpaste SP3000D Bi57Sn42Ag1

(Contd. of page 4)

- **Explosion limits:**
  - Lower:** Not determined.
  - Upper:** Not determined.
- **Vapour pressure:** Not determined.
- **Density:** Not determined.
- **Relative density:** Not determined.
- **Vapour density:** Not determined.
- **Evaporation rate:** Not determined.
- **Solubility in / Miscibility with water:** Not miscible or difficult to mix.
- **Partition coefficient: n-octanol/water:** Not determined.
- **Viscosity:**
  - Dynamic:** Not determined.
  - Kinematic at 40 °C:** 20.5 mm<sup>2</sup>/s
- **Solvent content:**
  - VOC (EC)** 0.00 %
- **9.2 Other information** No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation**  
Causes skin irritation.
- **Serious eye damage/irritation**  
Causes serious eye irritation.
- **Respiratory or skin sensitisation**  
May cause an allergic skin reaction.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

GB  
(Contd. on page 6)



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

Trade name: Lotpaste SP3000D Bi57Sn42Ag1

(Contd. of page 5)

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Harmful to fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water  
Do not allow product to reach ground water, water course or sewage system.  
Danger to drinking water if even small quantities leak into the ground.  
Harmful to aquatic organisms
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Packagings that may not be cleansed are to be disposed of in the same manner as the product.

### SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, IMDG, IATA** not regulated
- **14.2 UN proper shipping name**
- **ADR, IMDG, IATA** not regulated
- **14.3 Transport hazard class(es)**
- **ADR, ADN, IMDG, IATA**
- **Class** not regulated
- **14.4 Packing group**
- **ADR, IMDG, IATA** not regulated
- **14.5 Environmental hazards:** Not applicable.
- **14.6 Special precautions for user** Not applicable.
- **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **UN "Model Regulation":** not regulated

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.

(Contd. on page 7)  
GB



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

**Trade name: Lotpaste SP3000D Bi57Sn42Ag1**

(Contd. of page 6)

**· Hazard pictograms**

GHS07

**· Signal word** Warning**· Hazard-determining components of labelling:**Rosin  
maleic acid**· Hazard statements**H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.**· Precautionary statements**P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P273 Avoid release to the environment.  
P280 Wear protective gloves / eye protection.  
P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P332+P313 If skin irritation occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.**· Directive 2012/18/EU****· Named dangerous substances - ANNEX I** None of the ingredients is listed.**· 15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

**· Relevant phrases**H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H314 Causes severe skin burns and eye damage.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.  
H319 Causes serious eye irritation.  
H331 Toxic if inhaled.  
H335 May cause respiratory irritation.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.**· Department issuing SDS:** Product Safety Department**· Contact:** Hr. Dörr**· Abbreviations and acronyms:**ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
VOC: Volatile Organic Compounds (USA, EU)  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative(Contd. on page 8)  
GB



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 1.5

Revision: 05.10.2022

**Trade name: Lotpaste SP3000D Bi57Sn42Ag1**

(Contd. of page 7)

Acute Tox. 4: Acute toxicity – Category 4  
Acute Tox. 3: Acute toxicity – Category 3  
Skin Corr. 1B: Skin corrosion/irritation – Category 1B  
Skin Irrit. 2: Skin corrosion/irritation – Category 2  
Eye Dam. 1: Serious eye damage/eye irritation – Category 1  
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2  
Skin Sens. 1: Skin sensitisation – Category 1  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3  
Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1  
Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1  
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

GB