



## Safety data sheet according to 1907/2006/EC, Article 31

Printing date 05.10.2022

Version number 4.4

Revision: 05.10.2022

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### · 1.1 Product identifier

· Trade name: Lotpaste SP2500 TSC305

Lotpaste SP2500 TSC0307

#### · 1.2 Relevant identified uses of the substance or mixture and uses advised against

- Technical function soldering
- Application of the substance / the mixture Brazing alloy

#### · 1.3 Details of the supplier of the safety data sheet

· **Manufacturer/Supplier:**  
Stannol GmbH & Co. KG  
Haberstrasse 24  
D-42551 Velbert

+49 (0) 2051 3120 332  
sdb@stannol.de

· **Further information obtainable from:** Product Safety Department

· **1.4 Emergency telephone number:**  
8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

National Poisons Information Service  
+44 121 507 4123

Members of the public seeking specific information on poisons should contact:  
In England and Wales: NHS 111 - dial 111  
In Scotland: NHS 24 - dial 111

### SECTION 2: Hazards identification

#### · 2.1 Classification of the substance or mixture

##### · Classification according to Regulation (EC) No 1272/2008

Eye Dam. 1 H318 Causes serious eye damage.  
Aquatic Acute 1 H400 Very toxic to aquatic life.  
Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects.

#### · 2.2 Label elements

##### · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

##### · Hazard pictograms



GHS05 GHS09

· **Signal word** Danger

##### · Hazard-determining components of labelling:

2-(2-hexyloxyethoxy)ethanol

##### · Hazard statements

H318 Causes serious eye damage.  
H410 Very toxic to aquatic life with long lasting effects.

##### · Precautionary statements

P273 Avoid release to the environment.  
P280 Wear protective gloves / eye protection.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 Immediately call a doctor.  
P391 Collect spillage.



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Trade name: Lotpaste SP2500 TSC305  
Lotpaste SP2500 TSC0307

(Contd. of page 1)

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### SECTION 3: Composition/information on ingredients

#### · 3.2 Mixtures

· **Description:** Mixture of substances listed below with nonhazardous additions.

#### · **Dangerous components:**

CAS: 144413-22-9	complex mixture of Chinese gum rosin post reacted with acrylic acid	2 - 9%
ELINCS: 434-230-1	Aquatic Chronic 4, H413	
CAS: 112-59-4	2-(2-hexyloxyethoxy)ethanol	2 - 9%
EINECS: 203-988-3	Eye Dam. 1, H318 Acute Tox. 4, H312	
CAS: 7440-22-4	Silver (Powder <0.0001mm)	0 - 5%
EINECS: 231-131-3	Aquatic Acute 1, H400 (M=1000); Aquatic Chronic 1, H410 (M=100)	
CAS: 1076-97-7	cyclohexane-1,4-dicarboxylic acid	≤ 1%
EINECS: 214-068-6	Eye Irrit. 2, H319	
CAS: 61788-95-2	Amine, (hydrierte Talg-alkyl)dimethyl-	≤ 1%
EINECS: 263-022-1	Skin Corr. 1B, H314; Eye Dam. 1, H318 Aquatic Acute 1, H400; Aquatic Chronic 1, H410	
CAS: 61791-63-7	Amines, N-coco alkyltrimethylenedi-	≤ 1%
EINECS: 263-195-3	Acute Tox. 3, H301 STOT RE 1, H372 Skin Corr. 1B, H314; Eye Dam. 1, H318 Aquatic Acute 1, H400; Aquatic Chronic 1, H410	
CAS: 7440-50-8	Copper, powder (< 0.9 mm)	≤ 1%
EINECS: 231-159-6	Flam. Sol. 1, H228 Aquatic Acute 1, H400; Aquatic Chronic 1, H410	

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

### SECTION 4: First aid measures

#### · 4.1 Description of first aid measures

- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### SECTION 5: Firefighting measures

#### · 5.1 Extinguishing media

- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.



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Revision: 05.10.2022

Trade name: Lotpaste SP2500 TSC305  
Lotpaste SP2500 TSC0307

(Contd. of page 2)

### SECTION 6: Accidental release measures

#### · 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation  
Wear protective clothing.

#### · 6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.

#### · 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralising agent.  
Dispose contaminated material as waste according to item 13.

#### · 6.4 Reference to other sections

See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- 7.1 Precautions for safe handling No special precautions are necessary if used correctly.
- Information about fire - and explosion protection: No special measures required.

#### · 7.2 Conditions for safe storage, including any incompatibilities

- Storage:
- Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- Further information about storage conditions: Keep container tightly sealed.
- Storage class: 10
- 7.3 Specific end use(s) No further relevant information available.

### SECTION 8: Exposure controls/personal protection

#### · 8.1 Control parameters

- Additional information about design of technical facilities: No further data; see item 7.

#### · Ingredients with limit values that require monitoring at the workplace:

##### CAS: 7440-22-4 Silver (Powder <0.0001mm)

WEL (Great Britain) Long-term value: 0.1 mg/m<sup>3</sup>

IOELV (EU) Long-term value: 0.1 mg/m<sup>3</sup>

##### CAS: 7440-50-8 Copper, powder (< 0.9 mm)

WEL (Great Britain) Short-term value: 2\*\* mg/m<sup>3</sup>

Long-term value: 0.2\* 1\*\* mg/m<sup>3</sup>

\*fume \*\*dusts and mists (as Cu)

- Additional information: The lists valid during the making were used as basis.

#### · 8.2 Exposure controls

##### · Personal protective equipment:

##### · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.

##### · Respiratory protection:

Not necessary if room is well-ventilated.  
Use suitable respiratory protective device in case of insufficient ventilation.

(Contd. on page 4)  
GB



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Version number 4.4

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Trade name: Lotpaste SP2500 TSC305  
Lotpaste SP2500 TSC0307

(Contd. of page 3)

Filter A/P2

**Protection of hands:**

Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

**Penetration time of glove material**

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:** Safety glasses**SECTION 9: Physical and chemical properties****9.1 Information on basic physical and chemical properties****General Information****Appearance:**

Form:	Pasty
Colour:	Grey
Odour:	Characteristic
Odour threshold:	Not determined.

**pH-value:** Not determined.**Change in condition**

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	259 °C

**Flash point:** > 100 °C**Flammability (solid, gas):** Not applicable.**Decomposition temperature:** Not determined.**Auto-ignition temperature:** Product is not selfigniting.**Explosive properties:** Product does not present an explosion hazard.**Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.

**Vapour pressure:** Not determined.**Density:** Not determined.**Relative density** Not determined.**Vapour density** Not determined.**Evaporation rate** Not determined.

(Contd. on page 5)

GB



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Version number 4.4

Revision: 05.10.2022

Trade name: Lotpaste SP2500 TSC305  
Lotpaste SP2500 TSC0307

(Contd. of page 4)

- **Solubility in / Miscibility with water:** Not miscible or difficult to mix.
- **Partition coefficient: n-octanol/water:** Not determined.
- **Viscosity:**
  - Dynamic:** Not determined.
  - Kinematic at 40 °C:** > 20.5 mm<sup>2</sup>/s
- **9.2 Other information** No further relevant information available.

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation**  
Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Ecotoxicological effects:**
- **Remark:** Very toxic for fish
- **Additional ecological information:**
- **General notes:**  
Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water  
Do not allow product to reach ground water, water course or sewage system, even in small quantities.  
Must not reach sewage water or drainage ditch undiluted or unneutralised.  
Danger to drinking water if even extremely small quantities leak into the ground.  
Also poisonous for fish and plankton in water bodies.

(Contd. on page 6)  
GB



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Trade name: Lotpaste SP2500 TSC305  
Lotpaste SP2500 TSC0307

(Contd. of page 5)

Very toxic for aquatic organisms

- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**  
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packaging:**
- **Recommendation:** Packagings that may not be cleansed are to be disposed of in the same manner as the product.

### SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, ADN, IMDG, IATA** not regulated
- **14.2 UN proper shipping name**
- **ADR, ADN, IMDG, IATA** not regulated
- **14.3 Transport hazard class(es)**
- **ADR, ADN, IMDG, IATA**
- **Class** not regulated
- **14.4 Packing group**
- **ADR, IMDG, IATA** not regulated
- **14.5 Environmental hazards:** Not applicable.
- **14.6 Special precautions for user** Not applicable.
- **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **Transport/Additional information:** Not dangerous according to the above specifications.
- **UN "Model Regulation":** not regulated

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS05 GHS09

- **Signal word** Danger
- **Hazard-determining components of labelling:**  
2-(2-hexyloxyethoxy)ethanol
- **Hazard statements**  
H318 Causes serious eye damage.

(Contd. on page 7)  
GB



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**Trade name: Lotpaste SP2500 TSC305**  
**Lotpaste SP2500 TSC0307**

(Contd. of page 6)

H410 Very toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a doctor.

P391 Collect spillage.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **Seveso category E1** Hazardous to the Aquatic Environment

· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 100 t

· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 200 t

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H228 Flammable solid.

H301 Toxic if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H372 Causes damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

H413 May cause long lasting harmful effects to aquatic life.

· **Department issuing SDS:** Product Safety Department

· **Contact:** Hr. Dörr

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Sol. 1: Flammable solids – Category 1

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1

Aquatic Chronic 4: Hazardous to the aquatic environment - long-term aquatic hazard – Category 4